

Concreto and Zoom.

design Fabio Novembre



LEA
CERAMICHE

Concrete and Zoom.

design Fabio Novembre

LEA
CERAMICHE



Concreto

04 — 05

La rappresentazione
inedita di un materiale
d'architettura.

The original
representation of a
material for architecture.



Introduction.

Il materiale simbolo
dell'architettura moderna ispira
un'operazione concettuale che, tra
campiture pure e pattern decorativi,
celebra l'estetica del cemento.

Con Concreto Lea Ceramiche
mette a punto una collezione
ceramica integrale, articolata su
tre spessori, su più finiture e più
formati. Il decoro Zoom si addentra
nella natura organica del cemento
per scoprirvi imprevedibili geometrie
naturali e farne ora tappeti grafici
ora una rivisitazione inedita delle
tradizionali cementine.

Un progetto estetico che plasma
il carattere di ogni ambiente: spazi
più intimi e privati, luoghi di lavoro
o di rappresentanza, il soggiorno
en plein air e la cucina. Colori del
fondo, abbinabili in modo armonico,
e decorazione sono la coordinata
sulle quali convergono minimalismo
e design.

The symbolic material of modern
architecture inspires a conceptual
operation which, between pure
backgrounds and decorative
patterns, celebrates the aesthetics
of concrete.

With Concreto, Lea Ceramiche
has developed a full ceramic
collection, divided into three
thicknesses, with multiple finishes
and multiple formats. The Zoom
decoration explores the organic
nature of concrete to discover
unpredictable natural geometries,
creating patterned carpets and a
new take on traditional cement tiles.

An aesthetic project that
shapes the character of every
environment: more intimate and
private spaces, work or formal
environments, the outdoor living
room and the kitchen. Plain
colours, which can be harmoniously
combined, and decoration are the
coordinates in which minimalism
and design converge.

Fabio Novembre nasce a Lecco nel 1964. Nel 1984 si trasferisce a Milano dove si laurea in Architettura al Politecnico. Nel 1992 si iscrive a New York dove frequenta un corso di regia cinematografica presso la New York University. Nel 1994 torna a Milano e apre il suo studio. Progetta architetture interni per i più importanti brand internazionali. Collabora con le più grandi aziende italiane di design.

Fabio Novembre was born in Lecco in 1964. In 1984 he went to Milan, where he graduated in architecture at the Politecnico. In 1992 he moved to New York, where he studied filmmaking at the New York University. In 1994 he returned to Milan and established his studio. He has designed works of architecture and interior for the most important international brands and has collaborated with the most renowned Italian design companies.



La collaborazione tra Lea Ceramiche e Fabio Novembre nasce nel segno dell'ammirazione reciproca e prende forma nella collezione Concreto, fondata su colori abbinabili in modo armonico e su un'ampia scelta di decori. L'estetica del cemento ispira dunque un'operazione concettuale incentrata sul materiale simbolo dell'architettura moderna e sull'acqua. Per Fabio Novembre questo elemento cruciale del composto cemento è infatti "uno spunto di partenza meraviglioso". Dell'acqua gli interessa "la maniera in cui reagisce naturalmente, organicamente con il cemento".

E proprio dall'esplorazione di questa interazione scaturiscono i pattern decorativi, ora più discreti e ora più esaltati, della collezione. Tra essi Zoom connota in modo decisivo la personalità della serie: "È come se la materia possedesse al suo interno una carta d'identità, dei codici naturali che la inquadrano e la descrivono."

Zoom diventa un artificio che consente di penetrare la natura del cemento e delle sue componenti organiche, un potente microscopio che ci permette di analizzare le imprevedibili geometrie della natura."

The collaboration between Lea Ceramiche and Fabio Novembre, which is rooted in mutual admiration, takes shape in the Concreto collection, based on colours that can be harmonically matched and on a wide selection of decorations. The aesthetics of concrete inspire a conceptual operation focused on the symbolic material of modern architecture and on water. For Fabio Novembre this crucial element of concrete is in fact "a wonderful starting point". He is interested in "how water reacts naturally and organically with concrete".

It is the exploration of this interaction that results in the decorative patterns, which vary from discreet to flamboyant. Among these, Zoom boldly defines the personality of the series: "It is as if the material has an identity card within it, natural codes that frame it and describe it."

Zoom becomes a tool that allows us to penetrate the nature of concrete and its organic components, a powerful microscope that allows us to analyse the unpredictable geometries of nature."

02.



Colori Slimtech
/ Slimtech Colors
01. Concreto Extra Light
02. Concreto Light
03. Concreto Medium
04. Concreto Dark
05. Concreto Rust

Materiali / Material
Gres porcellanato
laminato / Laminated
porcelain stoneware
6mm

Formati / Sizes
60x120cm 24"x48"
120x120cm 48"x48"
120x260cm 48"x102"



Colori Gres
/ Stoneware Colors
01. Concreto Extra Light
02. Concreto Light
03. Concreto Medium
04. Concreto Dark

Materiali / Materials
Gres porcellanato /
Porcelain stoneware
9,5mm

Gres spessorato L2 /
Extra thick porcelain
stoneware L2
20mm

Finiture / Finishes
naturale rett
lappata rett
grip rett

Formati / Sizes
60x60cm 24"x24"
30x60cm 12"x24"
90x90cm 36"x36"
45x90cm 18"x36"

Colors.



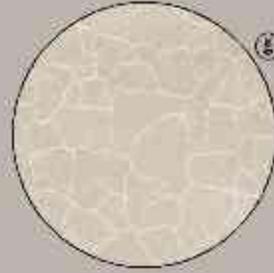
02a.

⑤

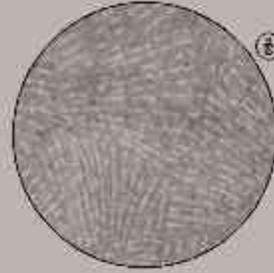
Varianti Slimtech
/ Slimtech Variations
01. Foam Medium
02. Tide Medium
03. Dry Dark
04. Reef Dark

Materiale / Material
Gres porcellanato
laminato / Laminated
porcelain stoneware
6mm

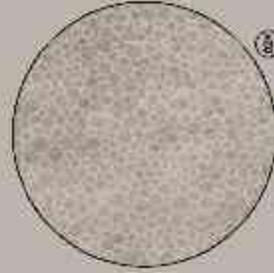
Formati / Sizes
120x120cm 48" x 48"
120x260cm 48" x 102"



01



03



02



04

④

Varianti Gres
/ Stoneware Variations
01x. Dry Extra Light
02x. Foam Light
03x. Tide Medium
04x. Reef Dark

Materiale / Material
Gres porcellanato
/ Porcelain stoneware
9,5mm

Formati / Sizes
60x60cm 24" x 24"
30x60cm 12" x 24"

Variations.



02b.



Decori Slimtech /
Slimtech Decors
01. Drops Gold Medium
02. Drops Gold Extra Light
03. Drops Gold Dark
04. Drops Gold Light
05. Drops Gold Rust

Materiale / Material
Gres porcellanato
laminato/Laminated
porcelain stoneware
6mm

Formati / Sizes
60x120cm 24"x48"
120x120cm 48"x48"
120x260cm 48"x102"

Drops, la materia stessa
diventa decoro, creando possibilità
estetiche uniche, interpretando
molteplici abbinamenti fra texture
e cromatismi, trasformando ogni
spazio in un'emozione unica.

Drops, matter becomes decor
and creates unique aesthetical
solutions. It recreates multiple
combinations between textures and
colors, thus transforming space into
a unique emotion.

Lea Ceramiche

Decors.



12 — 15

Concrete

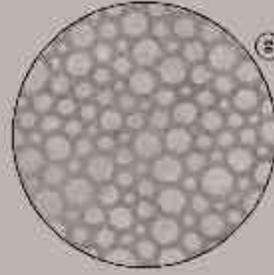
02c.



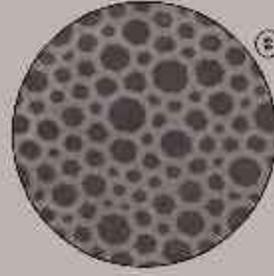
Decorati Gres /
Stoneware Decors
01. Zoom Mix
02. Zoom Foam Glow
03. Zoom Foam Shade
04. Zoom Reef Glow
05. Zoom Reef Shade

Materiale / Material
Gres porcellanato /
Porcelain stoneware
9,5mm

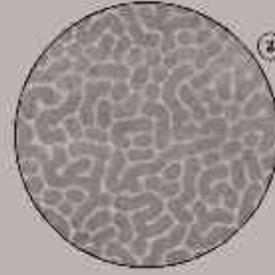
Formati / Sizes
20x20cm 8"x8"
60x60cm 24"x24"



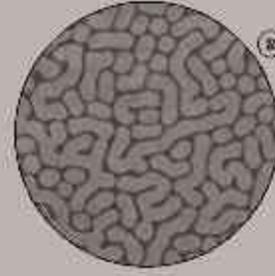
01



02



03



04

Zoom.



02d.

Mosaics.



Mosaici / Mosaics

01. Mosaico 36

02. Cube Mix

Materiale / Material

Gres porcellanato /

Porcelain stoneware

9,5mm

Finiture / Finishes

01. Naturale e lappata

02. Mix naturale e variante

Al consueto mosaico a tessere di fondo ceramico si aggiungono le geometrie illusorie di Cube. La superficie sviluppa tridimensionalità all'interno dei confini dell'esagono, dove fondo e varianti giocano con la prospettiva.

The typical plain ceramic tile mosaic is combined with the illusory geometries of Cube. The surface develops three-dimensionality within the confines of the hexagon, in which plain tiles and variants play with perspective.



03. The Collection.

Slimtech Concreto

Continuità e pulizia delle superfici, verticali e orizzontali; pareti monolitiche, pavimenti che dilatano gli ambienti, arredi: Slimtech Concreto dispiega le infinite possibilità delle grandi lastre di gres porcellanato sottile. E alle suggestioni del cemento i complementi decorativi sovrappongono frammenti d'oro e tracce imprevedibili di un elemento vitale come l'acqua, nella sua naturale, organica interazione col cemento.

Continuous, clean surfaces, both vertical and horizontal; monolithic walls, floors that expand spaces, furnishings: Concreto Slimtech unveils the infinite possibilities of large slabs of thin porcelain stoneware. The decorative accessories combine concrete references with fragments of gold and unpredictable traces of water, a vital element in its natural, organic interaction with concrete.

03a.

Extra Light
and Medium.

Concrete Medium



Lea Ceramiche

22 — 23

Slimtech Concrete

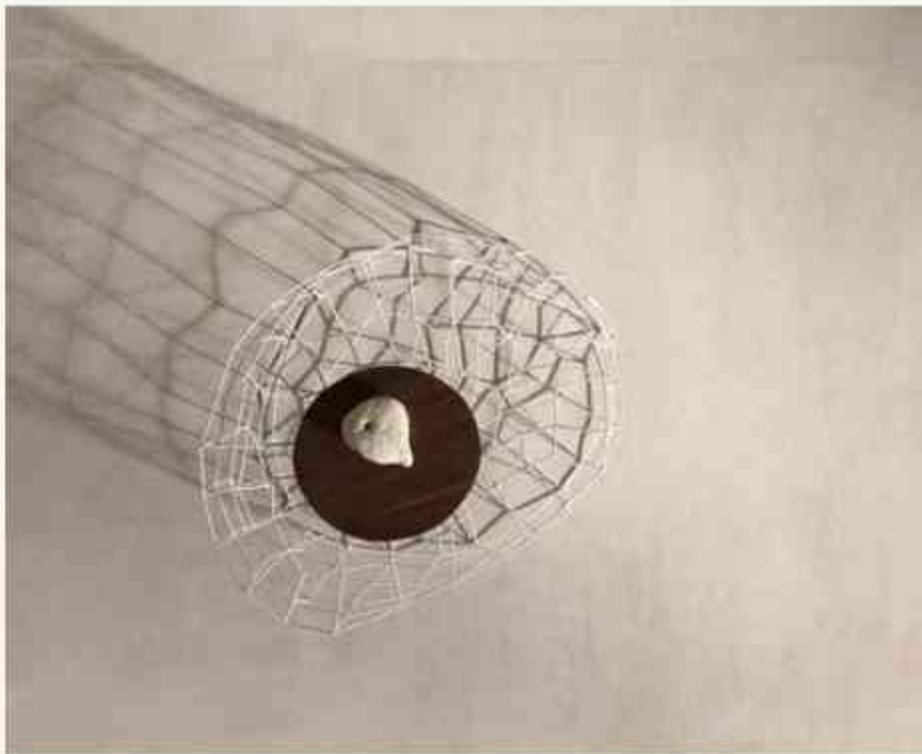


WALL
Concrete Medium 120x240
Concrete Extra Light 120x240

FLOOR
Concrete Extra Light 120x240



WALL
 Concrete Extra Light 10x42x8
 Concrete Medium 17x22x8
 FLOOR
 Concrete Extra Light 10x42x8
 Concrete Extra Light 10x42x8



Concrete Extra Light

L'interpretazione personale dell'habitat domestico. Raffinate texture materiche, fanno da cornice a uno scenario composto di pochi, semplici elementi. Superfici, arredi, oggetti scelti e abbinati con cura, per creare una sapiente armonia fra volumi, colori, vuoti e pieni.

The personal interpretation of home. Refined material textures frame a scenery that is made up of a few simple elements. Surfaces, furniture, items that were thoroughly selected and combined to harmoniously combine elements, colours, solids and voids.



Concrete Extra Light 120x60

Lea Ceramiche

03b.

Light and Medium.

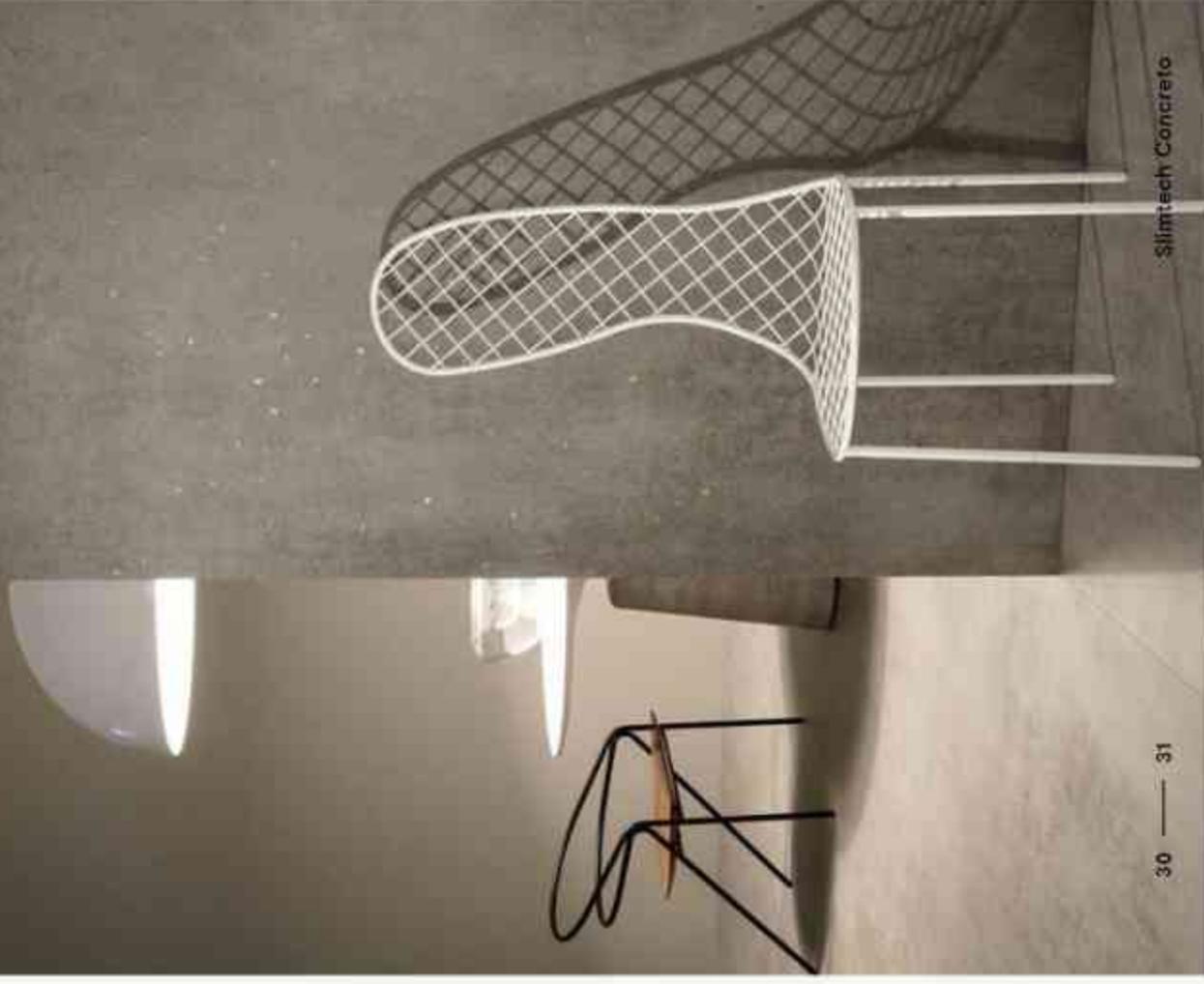
FLOOR
Concrete Light 120x120

WALL
Drops Gold Medium 120x250

Lea Ceramiche

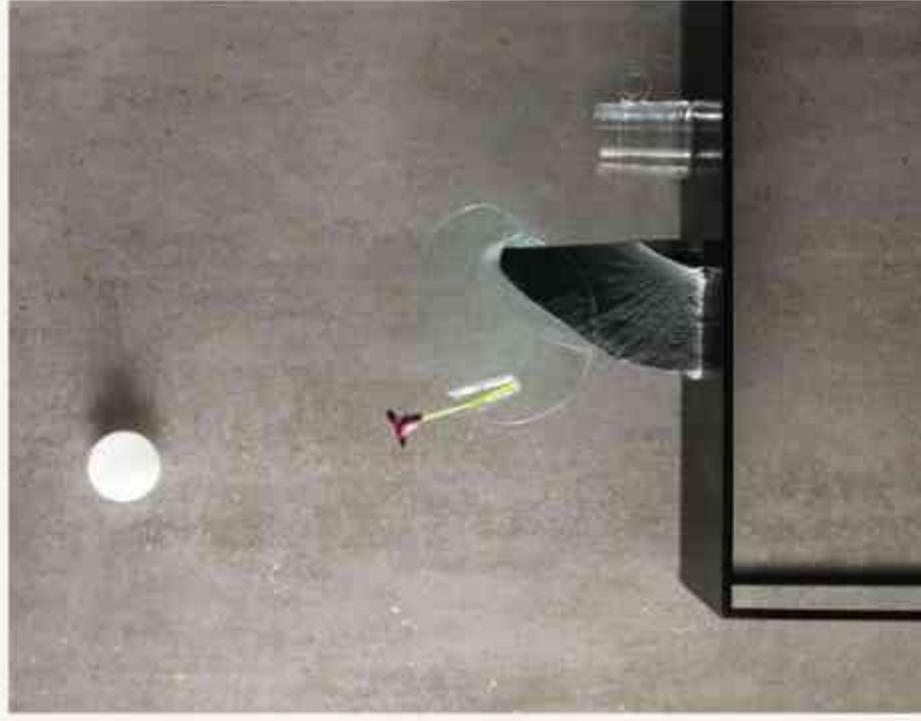
30 — 31

Slimtech Concrete





Lea Ceramiche



Drop Gold Medium

Un moderno convivio, con un mood raffinato. Ombre che proiettano segni grafici sulle superfici, forme sinuose che disegnano un ambiente accogliente ed elegante allo stesso tempo. Uno spazio intimo che esprime uno stile di vita elevato, in ogni minimo dettaglio.

Modern harmony with a sophisticated mood. Shadows projecting graphics on the surfaces, meandering forms designing a cosy, yet elegant space. An intimate environment that highlights a high-end lifestyle, starting from the slightest of details.

Concrete Light 19x39



03c.

Dark and Light.



Post Dark

Lea Ceramiche

36 — 37

Slimtech Concrete

Immersione totale nel benessere.
Sensazioni materiche profonde
che avvolgono il corpo e la mente,
memorie ancestrali e design
contemporaneo. Il piacere di
ritrovare il contatto con sé stessi
e con gli elementi della natura,
alla luce di una moderna cultura
dell'abitare e del vivere.

Total immersion in wellness.
Deep material feelings that
wrap both the body and the
mind, ancestral memories and
contemporary design. The pleasure
to be in touch with oneself and
with the elements of nature, always
bearing in mind a modern culture of
dwelling and living.



WALL
Reef Dark 120x260
Concrete Light 60x120

FLOOR
Concrete Dark 120x120



Concrete Light 60x120

Lea Ceramiche



Concrete Dark 120x120

40 — 41

Slimtech Concrete

03d.

Classicità e contemporaneità si incontrano. Memoria e attualità, arte e artigianato, design e tecnologia, in un mix eclettico ed equilibrato che crea un'atmosfera speciale. Su tutto aleggia un senso di sartorialità, autenticità e bellezza che trascende ogni definizione.

Classical and contemporary looks combined. Memory and modernity, arts and crafts, design and technology, all in an eclectic and balanced combination create a special atmosphere. Everything is wrapped by a sense of made-to-measure, authenticity and beauty, which transcends any definition.

Lea Ceramiche

Dark and Medium.

Paint Medium

42 — 43

Stichtuch Concreto



RECEPTION DESK
Concrete Rust

WALL
Foam Medium 120x250
Dry Dune 120x260

FLOOR
Concrete Medium 120x250

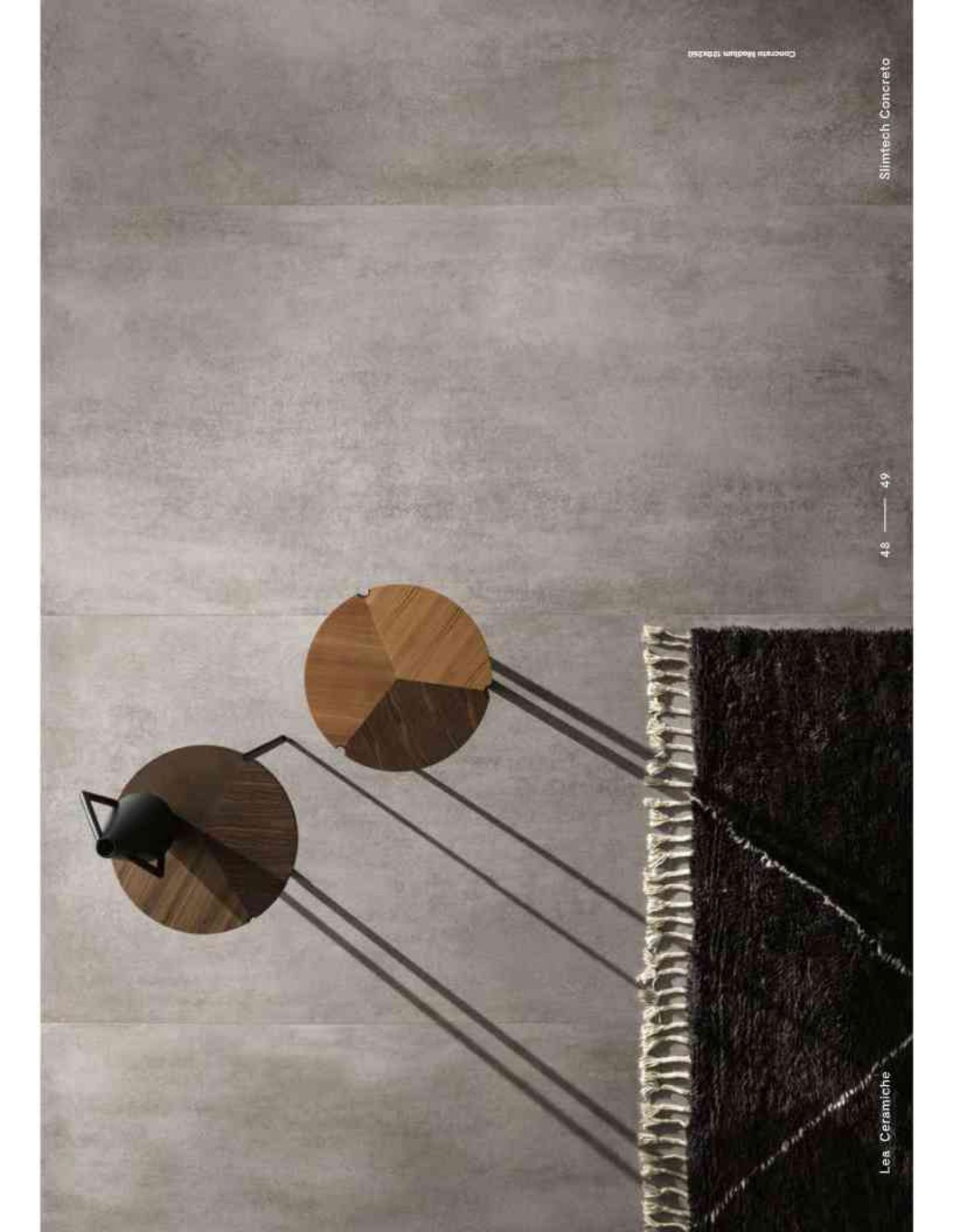


Lea Ceramiche



46 — 47

Slimtech Concrete



Concrete Medium 120x250

Slimtech Concrete

48 — 49

Lea Ceramiche

03e.

Rust and Medium.

Concrete Rust

Lea Ceramiche

50 — 51

Slimtech Concrete





Il piacere di andare oltre i luoghi comuni. Citazioni industriali e design minimale, per uno spazio capace di stupire, attrarre, coinvolgere in tutti i sensi. Un'esperienza materica e formale creata su misura per gli spiriti più raffinati, in grado di cogliere ogni sfumatura del progetto.

The pleasure to go beyond the mundane. Industrial references and minimal design for a space that can astonish, attract and engage in every way. A bespoke tangible and distinct experience for the most refined crowd, who can fully understand every little detail of the project.



Thin Medium 120x300

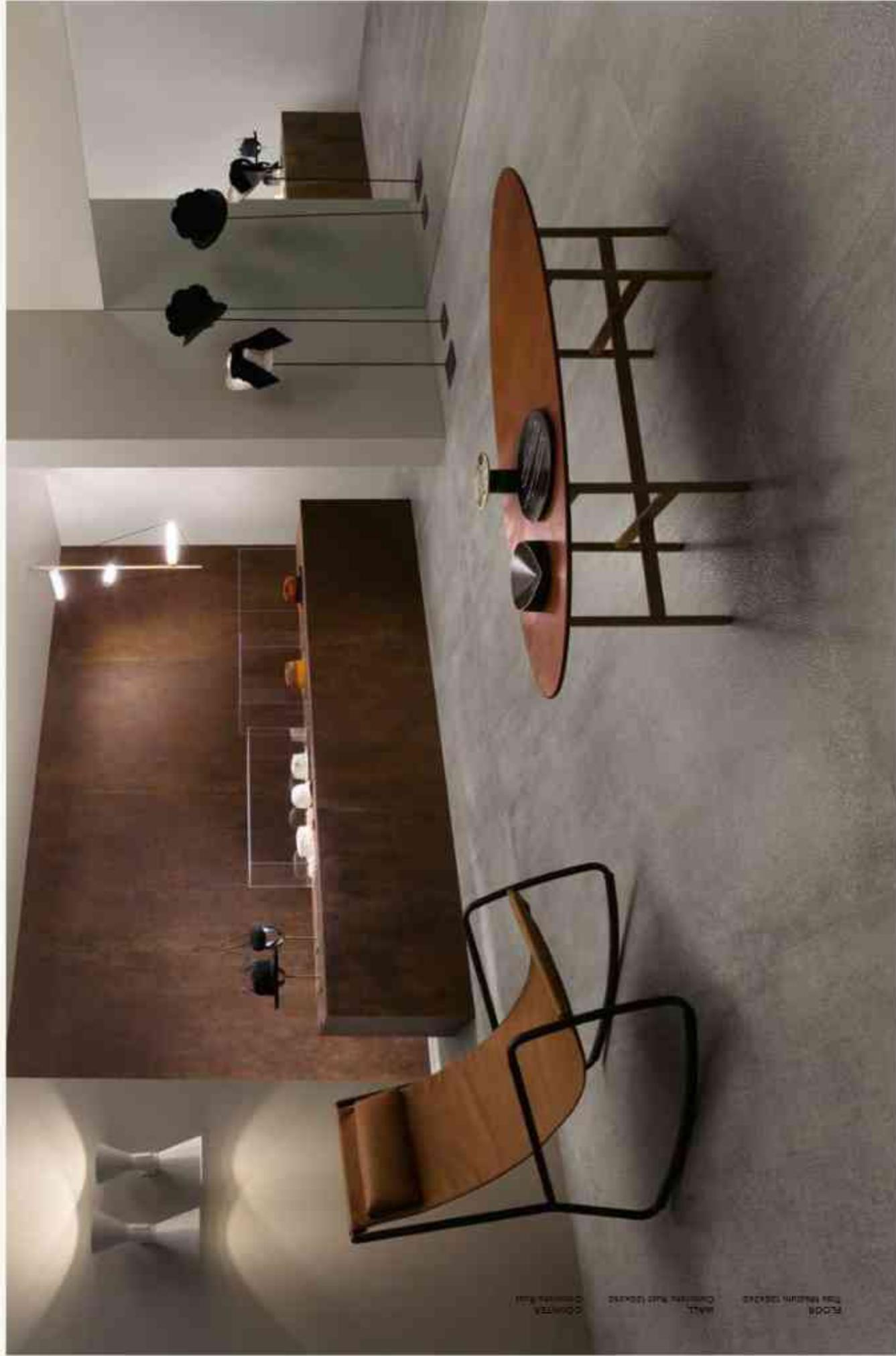
54 ——— 55

Slimtech Concreto



Concreto Rust

Lea Ceramiche



FLOOR
TOP MEDIUM TONED
WALL
CHERRY WOOD TONED
CONCRETE
CONCRETE WALL

04. The Collection.

Concrete and Zoom

Pavimenti per interni ed esterni, mosaici e le suggestioni organiche inscritte nei pattern grafici di Zoom; ma anche pavimenti spessorati L2 per ambienti en plein air. La versione in gres porcellanato amplia le potenzialità della collezione con un articolato set di strumenti ceramici. Tra essi è Zoom a rivelare i tratti più insospettati della personalità di Concrete: ai quattro tappeti decorativi mono-soggetto si affianca il mix di motivi che reinventa le tradizionali cementine di piccolo formato.

Indoor and outdoor floors, mosaics and organic features inscribed in the graphic patterns of Zoom; as well as thick L2 floors for outdoor environments. The porcelain stoneware version expands the collection's potential with a cohesive set of ceramic tools. Of these, it is Zoom that reveals the most unexpected traits of Concrete's personality: the four single-subject decorative carpets are combined with a mix of motifs that reinvents the traditional small-format cement tiles.

04a.

Alla ricerca di un rapporto più intimo con la materia, Zoom agisce come un potente microscopio: osserva la struttura del cemento e porta in superficie tracce della presenza d'acqua. L'interazione di questo elemento con la materia genera imprevedibili pattern grafici che Zoom, con tratto vigoroso, e come da una prospettiva macro, ingigantisce.

In search of a more intimate relationship with the material, Zoom acts as a powerful microscope: it observes the structure of concrete and brings traces of the presence of water to the surface. This element's interaction with the material generates unpredictable graphic patterns which Zoom, with a vigorous effect, and from a macro perspective, magnifies.

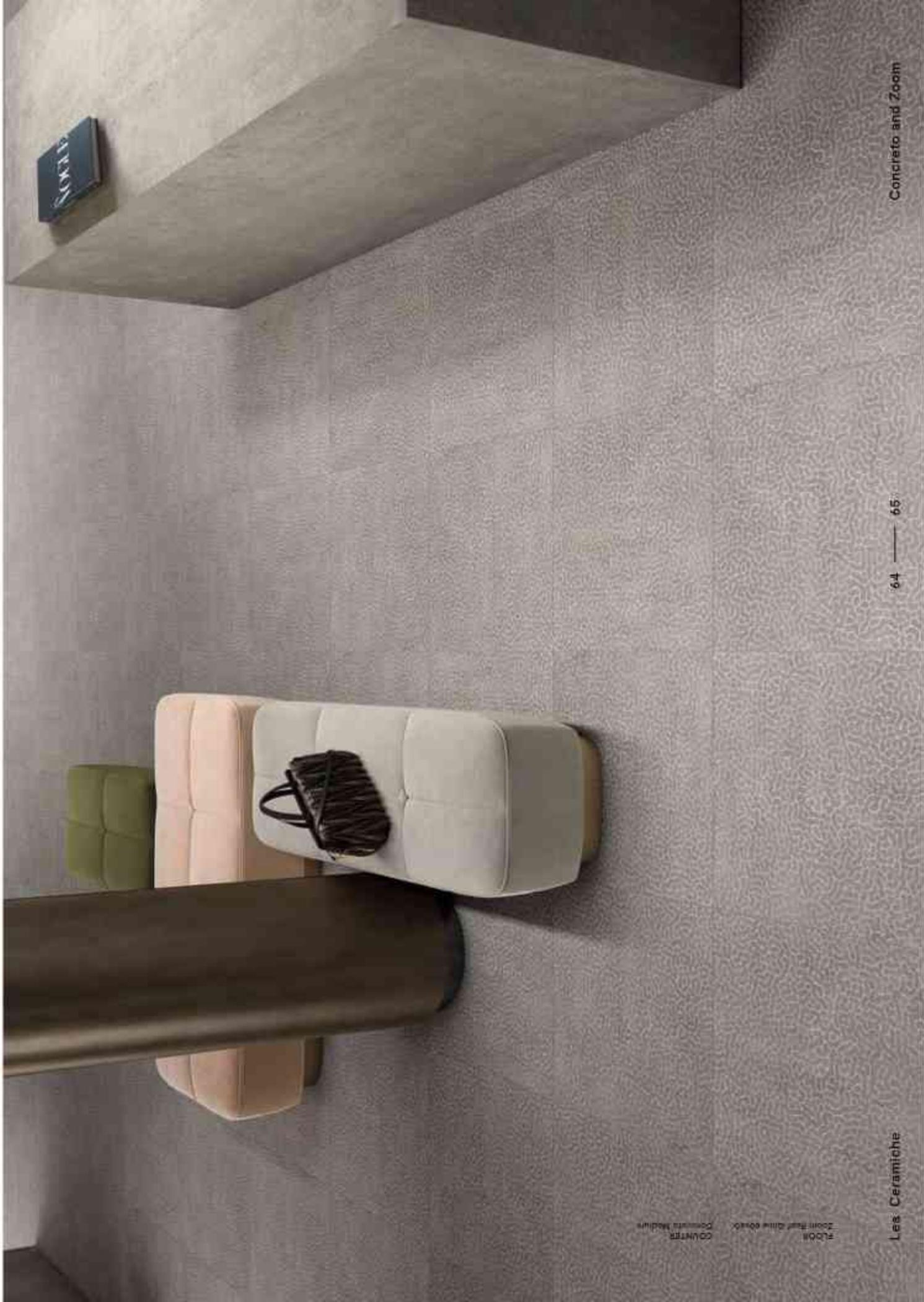
Lea Ceramiche

Zoom.

FLOOR Zoom Reef Glow fixed
WALL Colicristo Medium 120x250







FLOOR
Zoom Floor dille rosso
CONTRAST
Pommes Medium

Les Ceramitche

64 — 65

Concrete and Zoom



Zoom Reef Shade

04b.

Medium, Dark and Zoom.

Lo spazio di lavoro si apre a connotare il contesto. Uno studio dalla personalità spiccata, basato sulla continuità estetica tra superficie interna ed esterna e sull'armonico accostamento di tonalità di grigio, colore cardine dell'estetica del cemento.

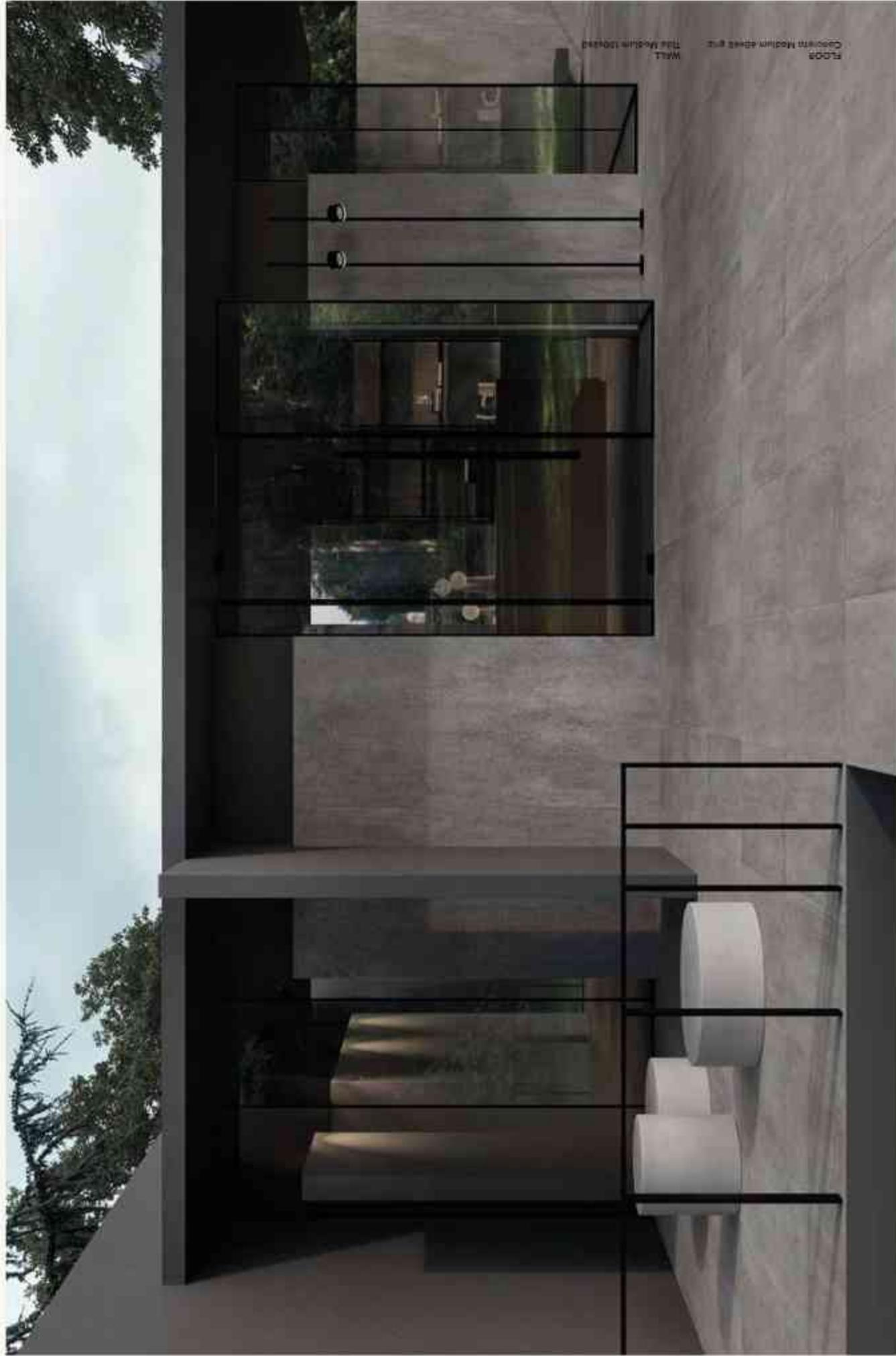
The workspace opens up to characterization. A study with a strong personality, based on aesthetic continuity between the internal and external surface and on a harmonious combination of shades of grey, the key colour of concrete aesthetics.

Lea Ceramiche

WALL
Concrete Medium 40x40 610

FLOOR
Concrete Medium 40x40 610





Con la sua variegata vivacità, Zoom suggerisce l'idea di movimento. I tappeti grafici mono-soggetto bilanciano l'imponenza riservata delle grandi lastre sottili. In Zoom Mix la prospettiva macro incontra il piccolo formato. Il pattern decorativo si fa più mosso e più contrastato: scompone e ricompone l'intera paletta cromatica della collezione.

With its varied liveliness, Zoom evokes the idea of movement. The single-subject patterned carpets balance out the reserved grandeur of the large thin slabs. In Zoom Mix, macro perspective meets small format. The decorative pattern becomes more blurred and contrasting: it breaks down and reassembles the collection's entire colour range.

WALL
Concrete Dark 1204260

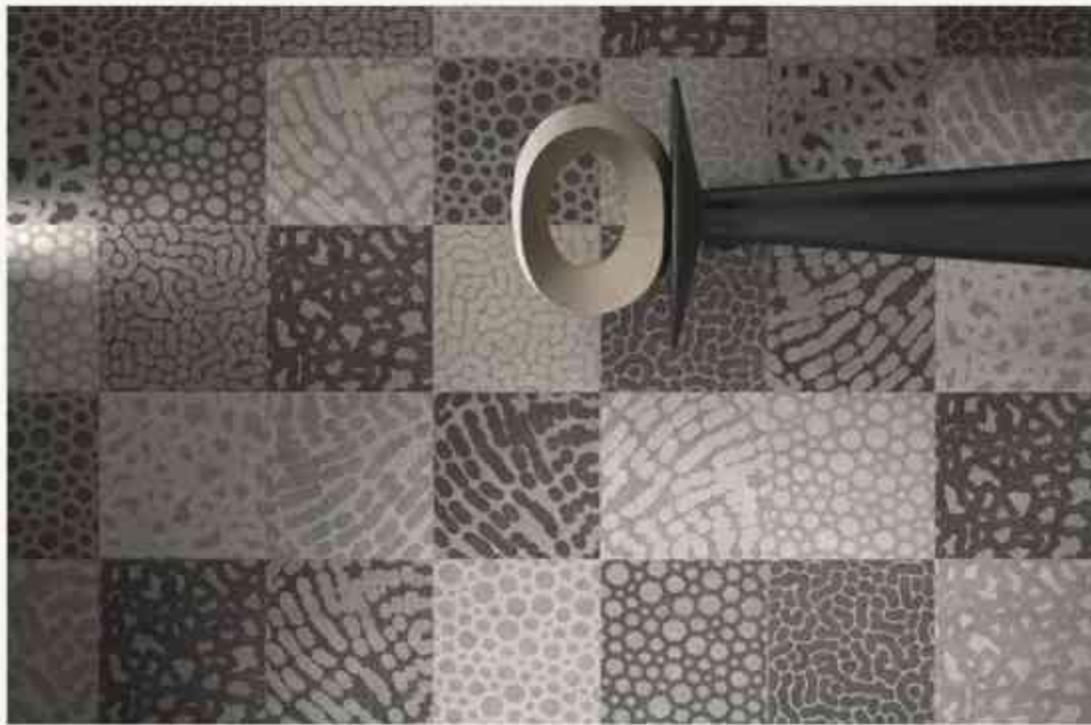
FLOOR
Zoom Flamm Shade 60460



FLOOR
Concrete Medium 60x60 mat
WALL
Concrete Dark 120x260
Zoom Mix 20

74 — 75

Concrete and Zoom



Zoom Mix 20

Lea Ceramiche

04c.

Zoom rivela una sintonia perfetta con lo spirito della collezione, ma anche uno scarto, che sorprende e intriga. In cucina la luce che cala dall'alto si fa via via più intima. Le superfici lappate, la pulizia dei volumi e il piano di lavoro monolitico rendono protagonista l'essenzialità della materia. Nei grandi formati in gres porcellanato e nelle campiture possibili grazie alle lastre di Slimtech il cemento si conferma un potente strumento di design.

Zoom conveys perfect harmony with the spirit of the collection, as well as a deviation that surprises and intrigues. In the kitchen, the light that descends from above becomes gradually more intimate. The honed surfaces, clean volumes and monolithic worktop accentuate the material's essential nature. In the large porcelain stoneware formats and in the backgrounds made possible by the Slimtech slabs, concrete remains a powerful design tool.

Lea Ceramiche

Medium, Dark and Zoom.

FLOOR
Zoom Foam Glow 60x60
WALL
Concrete Medium 120x240

76 — 77

Concrete and Zoom



Lea Ceramiche

FLOOR
Concreto Dark 90x90 app.
WALL
Mosaico 24 Multicolor app.



Concreto Dark 90x90 app.



FLOOR
Concrete Dark 90x60 lapp

WALL
Concrete Dark 90x60 lapp
Mosaico 35 Medium mix



04d.

Light, Dark
and Zoom.

FLOOR
Zoom Reef Glow 60x60
WALL
Concrete Light 120x260
Concrete Dark 120x260



Un quartier generale, tra imponenti riferimenti architettonici e suggestioni industriali: spazi ampi, superfici estese in dialogo continuo con la luce. Grandi formati e setti monolitici si confrontano con gli imprevedibili innesti di Zoom, che svela le strutture segrete della materia e ne fa densi tratteggi grafici.

A headquarters with majestic architectural references and industrial features: large spaces and extensive surfaces in continuous dialogue with light. Large formats and monolithic partitions are combined with unpredictable Zoom inserts that reveal the secret structures of the material and create dense graphic hatching.





Concrete Light 60x90 mat

04e.

Extra Light and Light.

Il bisogno di fare spazio, di dilatare i confini di un'appartenenza che non è solo fisica. Una grande casa-museo che accoglie la luce e in essa isola ogni pezzo d'arredo, ogni complemento e le sue ragioni. Un ambiente giocato su linee rette e quinte successive, in un equilibrio sempre provvisorio, tutto da scoprire.

The need to make space, to expand the boundaries of belonging that is not only physical. A large museum-house that welcomes the light and isolates every piece of furniture, every accessory and its reasons. An environment that plays with straight lines and successive partitions, in an always temporary balance, waiting to be discovered.

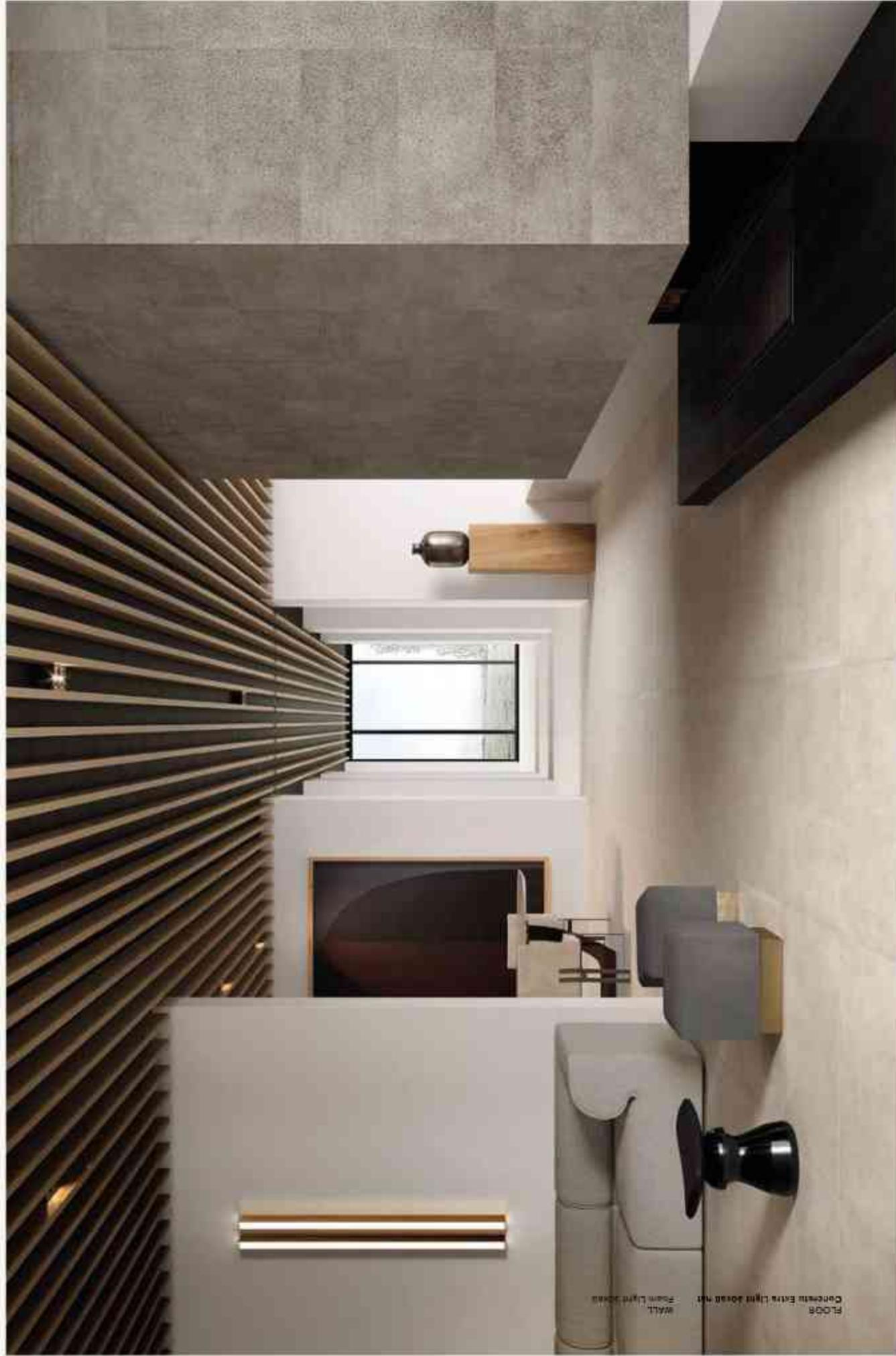
Lea Ceramiche

88 — 89

Concrete and Zoom

FLOOR
Concrete Extra Light 60x60 mat
WALL
Cube Mix Light





FLOOR
Concrete Extra Light floor mat
Wall
Foam Light sofa

Grafica e geometria si inseguono a vicenda. La texture intacca la forma mentre questa cerca di imporre una tridimensionalità illusoria. Un alternarsi incessante che solo la vivacità del riflesso attenua, sposta sullo sfondo.

Graphic elements and geometrical features pursue each other. Texture affects shape as it tries to impose an illusory three-dimensionality. An incessant alternation that only the brightness of the reflection diminishes, moving it to the background.

COLD MIX LIGHT





Concrete Extra Light 45x90 mat

04f.

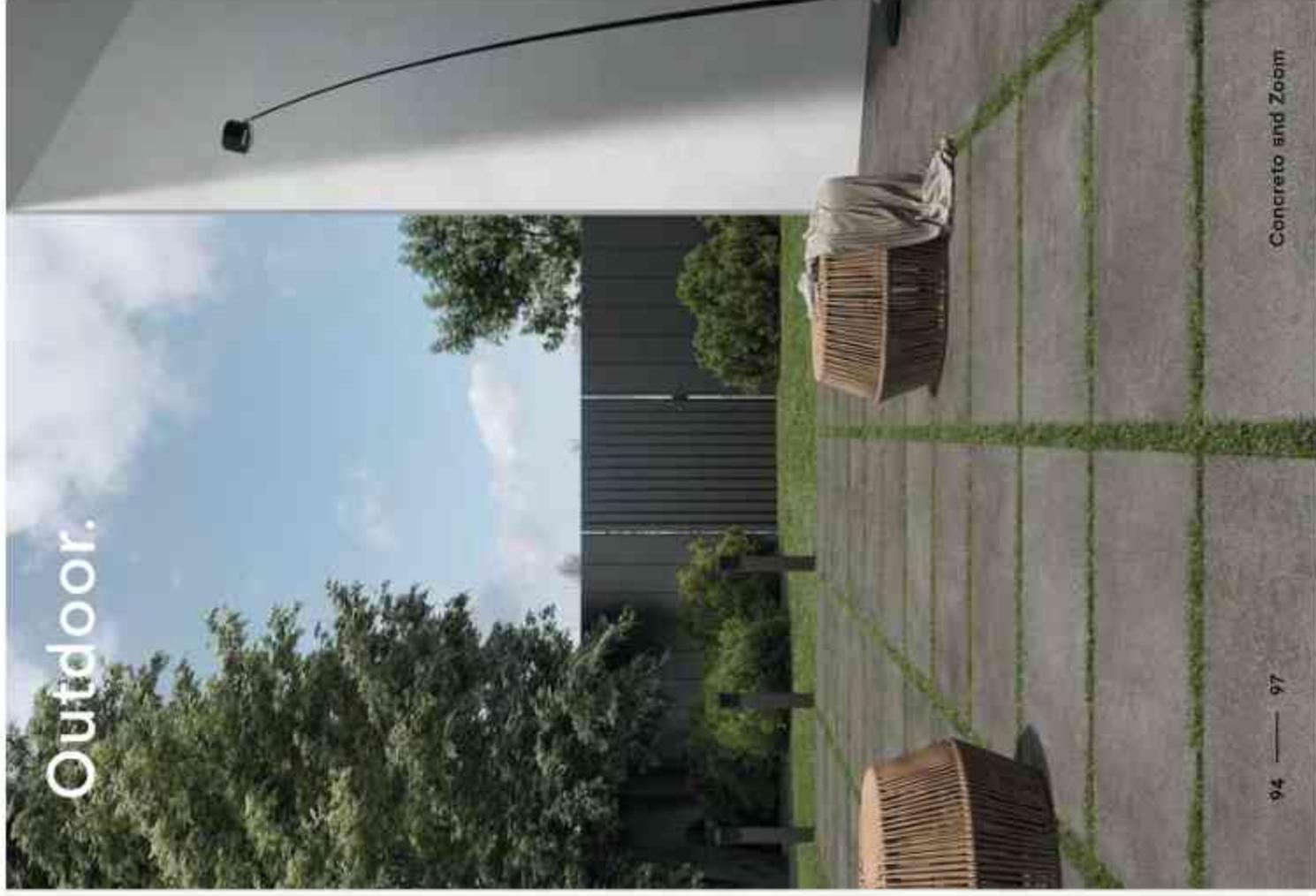
Outdoor.

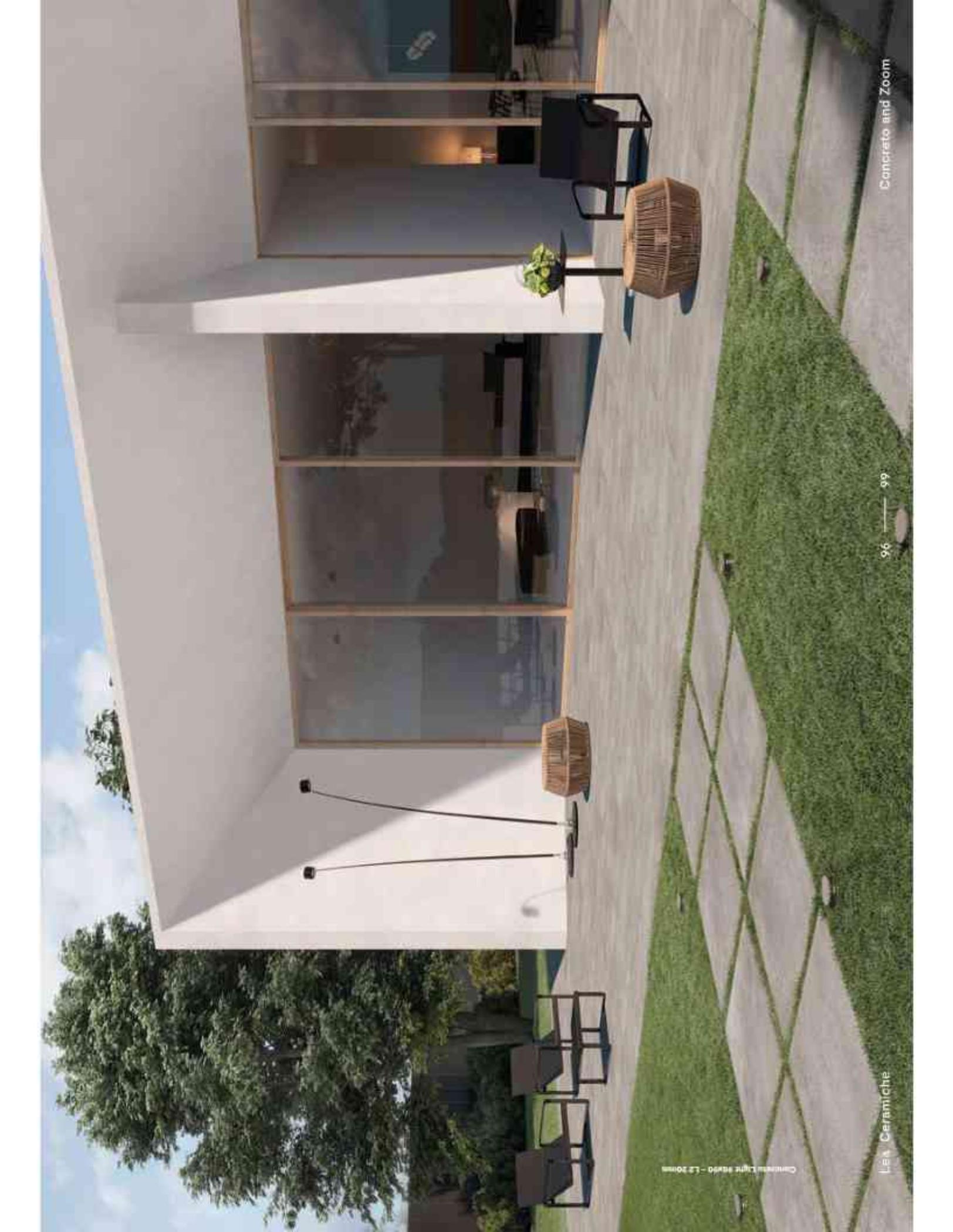
Concrete Medium 70x90 - L2 25mm

Lea Ceramiche

94 — 97

Concrete and Zoom





Concrete and Zoom

96 ——— 99

Lea Ceramiche

CHIMNEY LIGHT 98x90 - L2 2000

Il giardino, il terrazzo, il soggiorno all'aria aperta: prosegue il discorso estetico avviato all'interno. Ceramica spessorata L2 progettata per resistere al tempo, ai carichi e alle sollecitazioni atmosferiche. Senza derogare a stile e voglia di unicità.

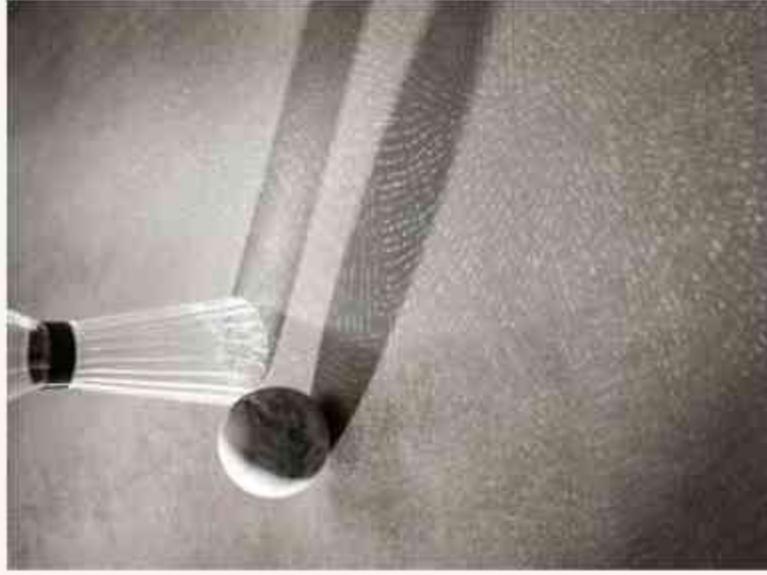
The garden, the terrace and open-air living room: the aesthetic discourse started inside continues. Thick L2 ceramic designed to be durable and to withstand loads and atmospheric stresses. Without neglecting style and a desire for uniqueness.

Concrete Light 90x90 - L2 20mm



05.

Info.



Tide Medium

Colori / Colors

Concrete Extra Light



Concrete Light



Concrete Medium



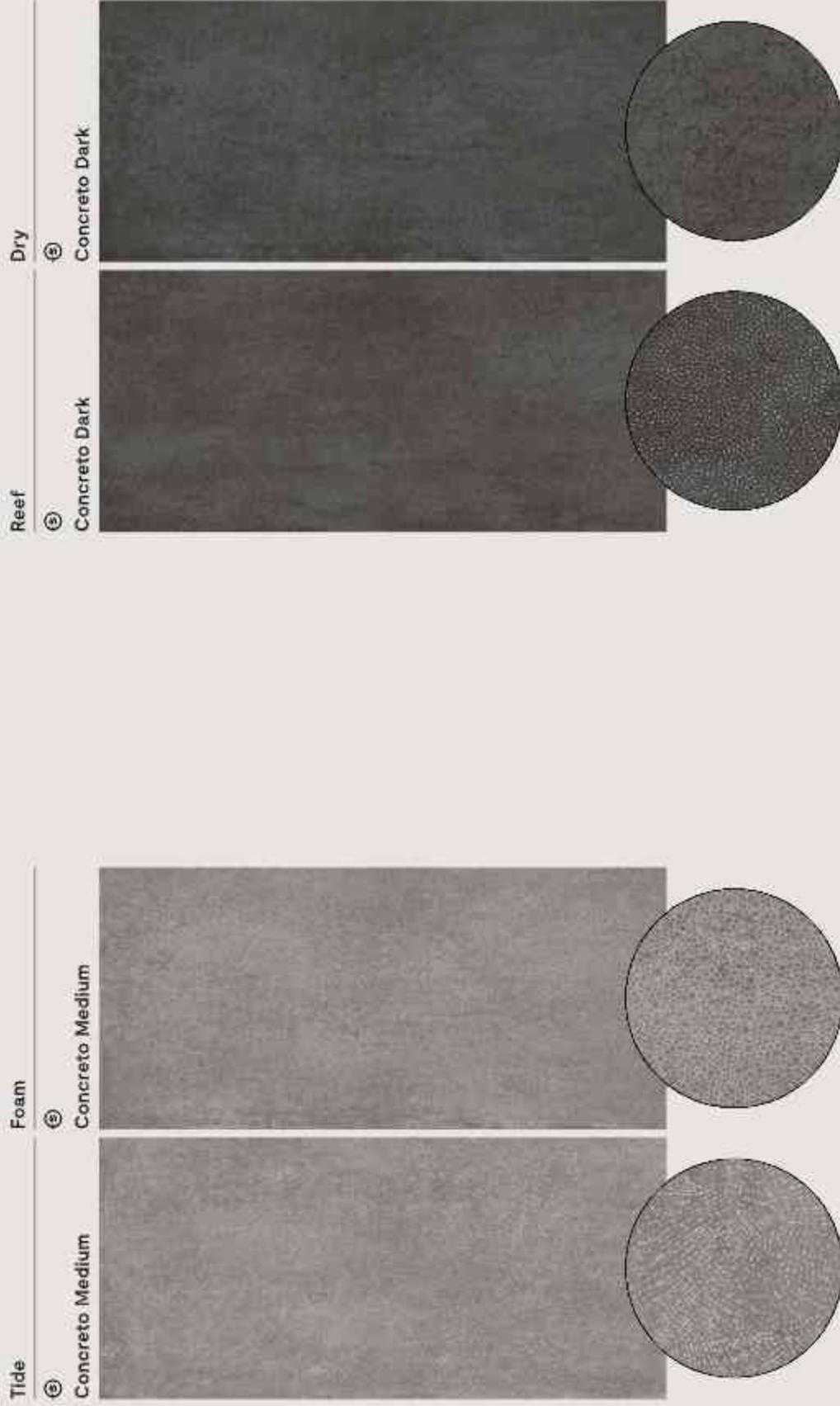
Concrete Dark



Concrete Rust



Varianti Slimtech / Slimtech Variations

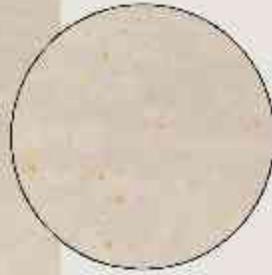


Decori Slimtech / Slimtech Decors

Drops Gold

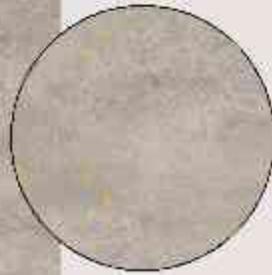
⑤

Concrete Extra Light



⑤

Concrete Light



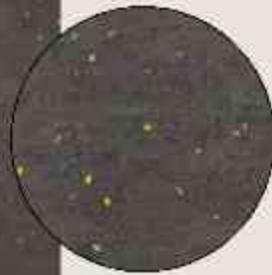
⑤

Concrete Medium



⑤

Concrete Dark

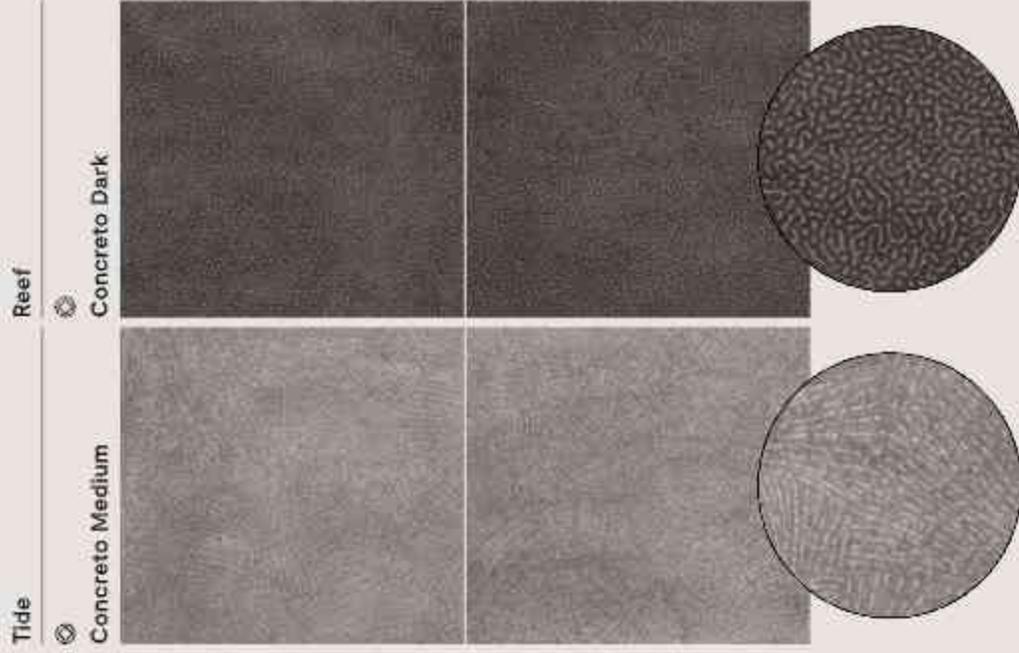
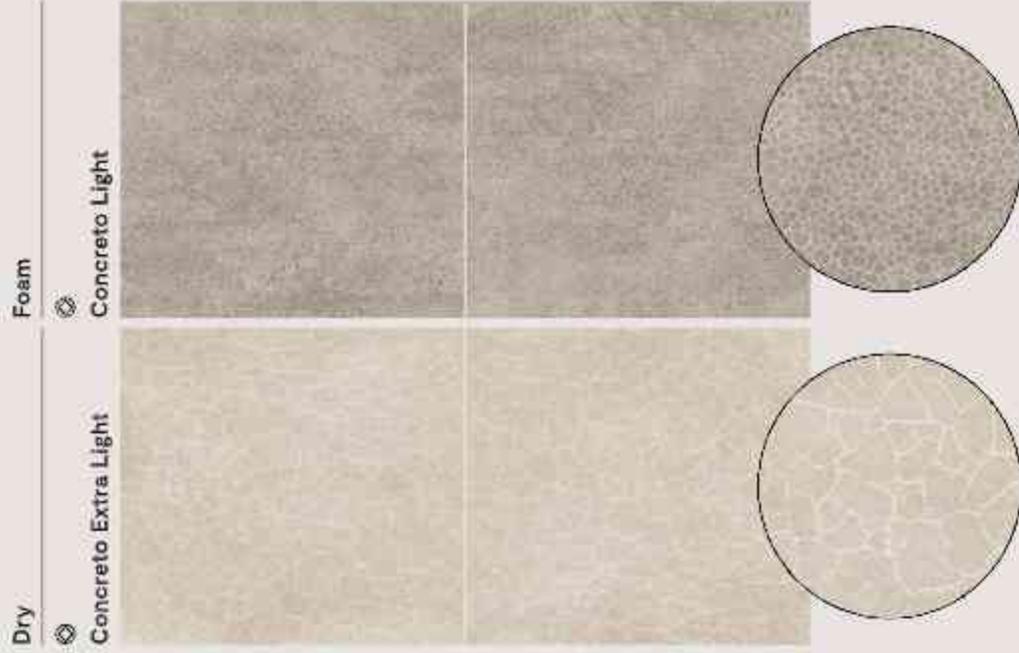


⑤

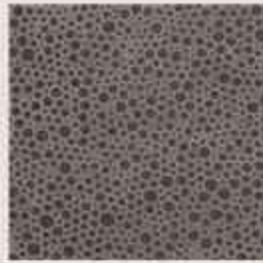
Concrete Rust



Varianti Gres / Stoneware Variations

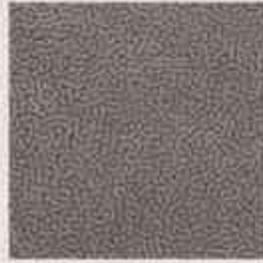


Zoom Foam Shade



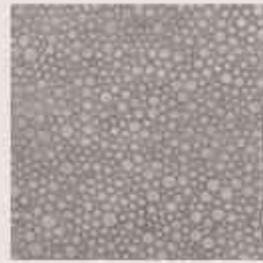
60x60cm
24" x 24"

Zoom Reef Shade



60x60cm
24" x 24"

Zoom Foam Glow



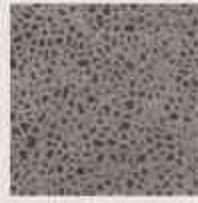
60x60cm
24" x 24"

Zoom Reef Glow



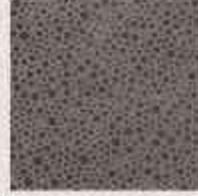
60x60cm
24" x 24"

Zoom Mix 60



60x60cm
24" x 24"

Zoom Mix 20



20x20cm
8" x 8"

Zoom Mix 20 è composto da 16 grafiche differenti da miscelare. Il mix visualizzato non è vincolante, se ne consiglia la prova random.

Zoom Mix 60 è composto da 16 grafiche differenti da miscelare. Il mix visualizzato non è vincolante, se ne consiglia la prova random. Il packaging prevede esiti da 4 pz con grafiche casuali. Si consiglia di prevedere l'acquisto di una piccola % di materiale in più rispetto allo standard per favorire una migliore composizione delle grafiche nella fase di posa.

Zoom Mix 20 is composed of 16 different patterns designed to be mixed together. The displayed mix is not obligatory, we recommend random installation.

Zoom Mix 60 is composed of 16 different patterns designed to be mixed together. The displayed mix is not obligatory, we recommend random installation. The packaging includes packages of 4 pcs with random patterns, we recommend that you purchase a small percentage of extra material to facilitate the composition of the patterns in the installation stage.

Formati Slimtech / Slimtech Sizes



Gres porcellanato laminato
/ Laminated porcelain stoneware
Spessore/thickness: 6mm



40x100cm
16" x 39"

120x120cm
48" x 48"

120x240cm
48" x 102"



PROJECT
SARINUS - GEMELLI

Varianti Slimtech / Slimtech Variations



Foam
Concrete Medium



120x120cm
48" x 48"



120x240cm
48" x 102"

Tide
Concrete Medium



120x120cm
48" x 48"



120x240cm
48" x 102"

Reef
Concrete Dark



120x120cm
48" x 48"



120x240cm
48" x 102"

Dry
Concrete Dark



120x120cm
48" x 48"



120x240cm
48" x 102"

Finiture / Finishes

Nat



matte



light connecta



connecta in natura

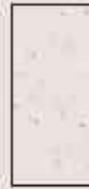
irregolare

irregular

Decor Slimtech / Slimtech Decors



Drops Gold



40x100cm
16" x 39"



120x120cm
48" x 48"



120x240cm
48" x 102"

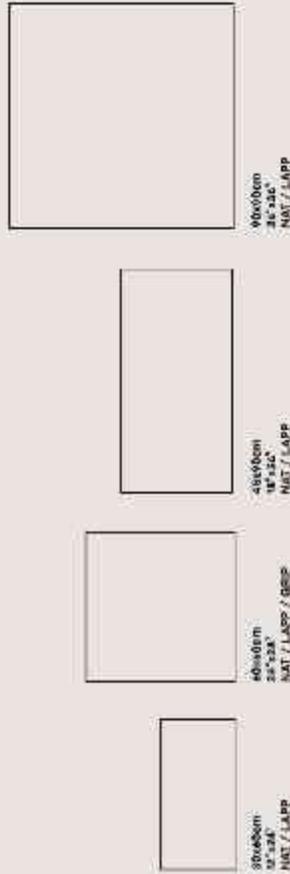
Formati Gres / Stoneware Sizes

an



Gres porcellanato / Porcelain stoneware
Spessore/thickness: 9,5mm

PRITECT
Antiscivolo / Antislip



*Spessore/thickness: 20mm



*Prodotto antiscivolo ma non presenta
GRIP
(No antislip protection)

Finiture / Finishes

Nat



antiscivolo
naturale
GRIP COMPLETO



antiscivolo
leggero
GRIP COMPLETO



antiscivolo
medio
GRIP COMPLETO



antiscivolo
pesante
GRIP COMPLETO

Grip



antiscivolo
pesante
GRIP

Varianti Gres / Stoneware Variations



Dry Extra Light



40x60cm
16" x 24"



30x60cm
12" x 24"

Foam Light



40x60cm
16" x 24"



30x60cm
12" x 24"

Tide Medium



40x60cm
16" x 24"



30x60cm
12" x 24"

Reef Dark



40x60cm
16" x 24"

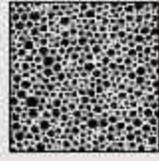


30x60cm
12" x 24"

Zoom

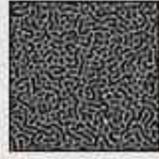


Zoom Foam
Shade



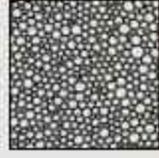
40x60cm
16" x 24"

Zoom Reef
Shade



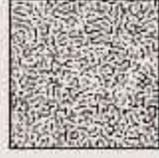
40x60cm
16" x 24"

Zoom Foam
Glow



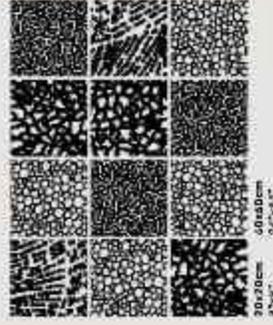
40x60cm
16" x 24"

Zoom Reef
Glow



40x60cm
16" x 24"

Zoom Mix



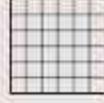
30x60cm
12" x 24"

Zoom mix è composta da 12 stampe differenti
da miscelare con qualsiasi griglia.
Zoom mix ha 12 differenti finiture variabili
to be mixed and laid randomly.

Mosaic Gres / Stoneware Mosaics



Mosaico 36



36x36cm
14" x 14"
NAT / LAPP

Cube Mix



36x36cm
14" x 14"
NAT / LAPP

Fondi / Plain tiles

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
180x240cm 48"x74"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
120x120cm 36"x36"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
60x120cm 24"x48"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
90x180cm 24"x72"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-
48x180cm 18"x72"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-
30x180cm 12"x72"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-
30x120cm 12"x48"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-
30x90cm 12"x36"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-
30x60cm 12"x24"	LS6CH20	LS6CH30	LS6CH40	LS6CH50	-

Decor / Decors

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
120x240cm 48"x96"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
120x120cm 48"x48"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
60x120cm 24"x48"	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50

Zoom

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
Zoom Mix 20	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Zoom Mix 40	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Zoom Foam Shade	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Zoom Foam Glow	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Zoom Reef Shade	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Zoom Reef Glow	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50

Varianti / Variations

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
Dry Dark	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Foam Medium	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Tile Medium	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Reef Dark	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Dry Extra Light	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Foam Light	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Tile Light	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Reef Light	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50

Mosaici / Mosaics

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
Mosaico 34	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Cube Mix	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50

Pezzi Speciali / Trims

	Concrete Extra Light	Concrete Light	Concrete Medium	Concrete Dark	Concrete Rust
Base di gradino	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Base di gradino Plus	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Angolo di gradino Plus	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50
Angolo di gradino Plus	LS6CH10	LS6CH20	LS6CH30	LS6CH40	LS6CH50

P R () T E C T

L'esclusiva tecnologia Panariagroup per pavimenti e rivestimenti antibatterici ad altissime performance. Per un abitare sano, sicuro e protetto.

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance. To live healthy, safe and secure.



Azione potente.
Elimina i batteri e ne impedisce la proliferazione.
Powerful action.
Eliminates microbes and prevents their reproduction.



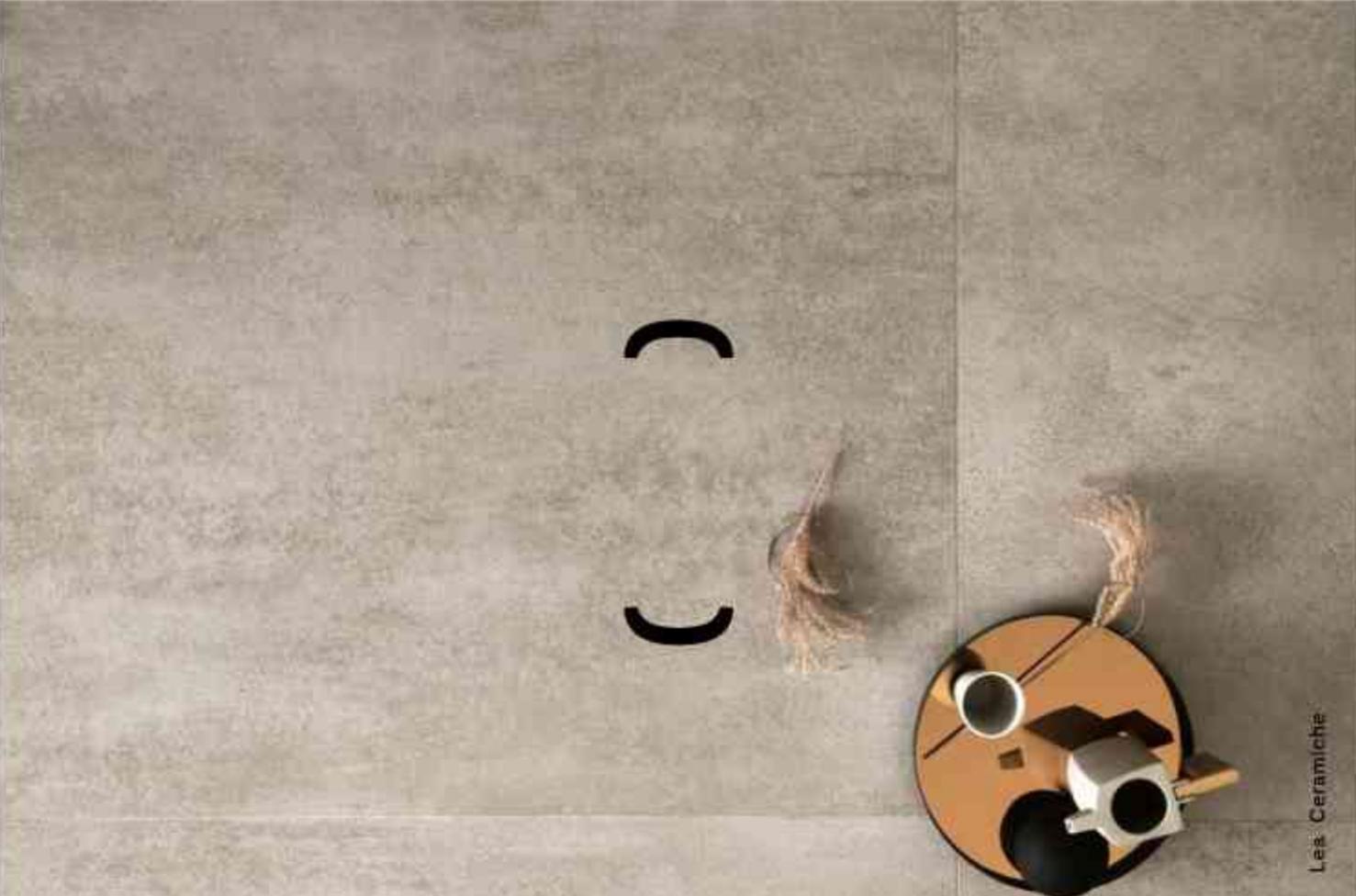
Efficacia eterna.
Grazie alla tecnologia integrata in modo permanente nel prodotto.
Eternal effectiveness.
Thanks to the technology permanently integrated into the product.



Protezione continua.
Sempre attivo, 24 ore su 24, con e senza luce solare.
Continuous protection.
Always active, 24 hours a day, with and without sunlight.



Qualità garantita dalla partnership con Hiconer®
Guaranteed quality by the partnership with Hiconer®



PANARIAgroup
www.protect.panariagroup.it

LASTRE CERAMICHE SOTTILI DI QUALITÀ SUPERIORE.

Gres porcellanato laminato in grande formato: un materiale leggero, versatile e resistente per nuove prospettive progettuali nel mondo dell'architettura e dell'abitare.

/ SUPERIOR QUALITY THIN CERAMIC SLABS.

Large-sized laminated porcelain stoneware: a light, resistant and versatile product for new design perspectives in the world of architecture and housing.

1. Massimi standard qualitativi e prestazionali. Grazie all'utilizzo di materie prime pregiate

/ Highest standards in quality and performance, thanks to the use of the best raw materials

2. Lastre supercompatte ed elastiche. Grazie a un processo di pressatura unico

/ Highly compact and elastic slabs. Thanks to a unique pressing process

3. Eccellente resa estetica dei materiali. Grazie a tecniche esclusive di lavorazione delle superfici

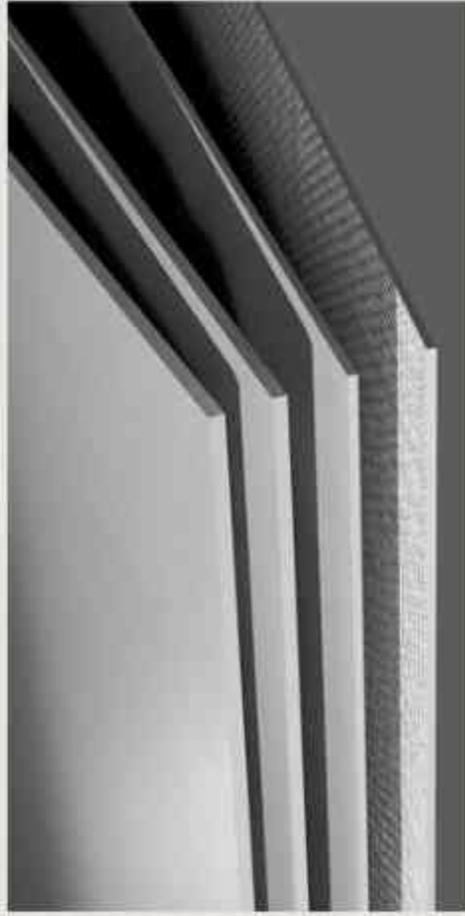
/ Excellent aesthetic look of the products. Thanks to exclusive surface treatment technologies

4. Straordinaria extra-resistenza. Grazie al rinforzo in fibra di vetro

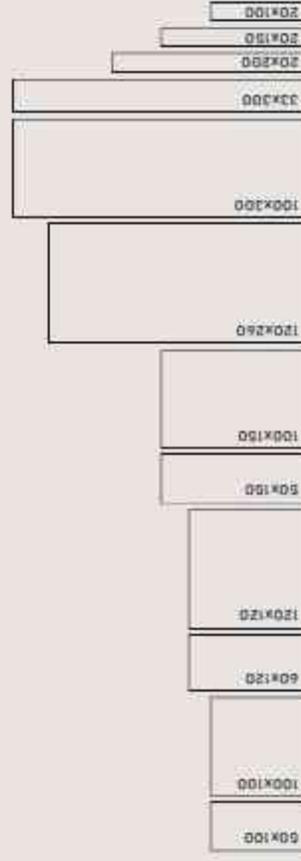
/ Extraordinary added resistance thanks to the reinforcing fibreglass mesh

5. Alta sostenibilità ambientale. Meno materie prime utilizzate, minor consumo di acqua ed energia, minori emissioni di CO₂

/ Highly Eco-friendly. Less raw materials used, lower water and energy consumption and lower CO₂ emissions



Formati / Sizes (cm)



SLIMTECH

Forme
Sforza e resistente

Thin and resistant

SLIMTECH

33mm

SLIMTECH

53mm



Ultraforte e ultraresistente.
Con rinforzo in fibra di vetro.

Ultra thin and ultra-resistant.
With fibreglass mesh reinforcement.

Caratteristiche tecniche / Technical characteristics



Descrizione prodotto / Product description	Conforme/according to: ISO 15005 G (Gruppo/Group B1a) EN 14471 G (Gruppo/Group B1a) ANSI A137.3	Metodo di prova / Test method	Requisiti prescritti / Required values	Valori medi / Average values
Assorbimento d'acqua / Water absorption		ISO 10545-3 ASTM C372	≤ 0,2%	0,1%
Resistenza al trafilato / Modulus of rupture		ISO 10545-4 ASTM C1395	≥ 35 N/mm ² ≥ 3000 PSI	50 N/mm ²
Resistenza all'abrasione profonda / Resistance to deep abrasion		ISO 10545-3 ASTM C1243	≤ 175 mm ³	Conforme/coefficiente
Dilatazione termica lineare / Linear thermal expansion		ISO 10545-8 ASTM C372	Requisito non previsto/No provision Requisito non previsto/No provision	0,5 - 7,00 °C ¹
Resistenza alle macchie / Stain resistance		ISO 10545-14 ASTM C 378	Classe/Class 3 Min. Come indicato dal produttore / As indicated by manufacturer	3 Resistenti/Resistant
Resistenza all'attacco chimico ^(*) / Chemical resistance		ISO 10545-18 ASTM C488	Come indicato dal produttore / As indicated by manufacturer Come indicato dal produttore / As indicated by manufacturer	Classe A Resistente/Resistant
Resistenza al gelo / Frost resistance		ISO 10545-12 ASTM C1926	Requisito non previsto/No provision Come indicato dal produttore / As indicated by manufacturer	Resistente/Resistant
Resistenza allo scivolio / Slip resistance		DIN 51130 BSR-TORTUS ANSI A326.3	- - - BCOF ≥ 0,42	R10 p > 0,45
Reazione al fuoco / Fire reaction		EN 13823 EN 6220-1	CPR (UE) 305/2011, 2000/447/CE UNI EN 13501-1	Classe/Class A1 (wall) Classe/Class A ₁ (floor)
Diffusione di fiamma / Flame spread		ASTM E84	-	Classe/Class A
Spontaneità / Spontaneous ignition		ANSI A137.3	Come indicato dal produttore / As indicated by manufacturer	VA Variabile moderata / Moderate variable

Fire without condign. VEG Materials: Tonnino (Titanium) minimum supported joint: refer to Shimrock Technical Manual.
*Ad esclusione dell'acido fluoridrico e derivati/acidic hydrofluoric acid and its derivatives

Lea Ceramiche

Caratteristiche tecniche / Technical characteristics



Descrizione prodotto / Product description	Conforme/according to: ISO 15005 G (Gruppo/Group B1a) EN 14471 G (Gruppo/Group B1a) ANSI A137.3 (Processo T1a, P1 Class)	Metodo di prova / Test method	Requisiti prescritti / Required values	Valori medi / Average values
Assorbimento d'acqua / Water absorption		ISO 10545-3 ASTM C372	≤ 0,5%	0,09%
Resistenza al trafilato / Modulus of rupture		ISO 10545-4 ASTM C1443	≥ 1500 N ≥ 250 lbf	2500 N / 10mm x 10mm / 3000 lbf / 100 lbf / 10mm 2800 N / 20mm
Resistenza all'abrasione profonda / Resistance to deep abrasion		ISO 10545-3 ASTM C1243	≤ 175 mm ³	143 mm ³
Dilatazione termica lineare / Linear thermal expansion		ISO 10545-8 ASTM C372	Requisito non previsto No provision	0,5 - 7,00 °C ¹
Resistenza alle macchie / Stain resistance		ISO 10545-14 ASTM C1978	Classe/Class 3 Min. As indicated by manufacturer	3 Resistenti/Resistant
Resistenza all'attacco chimico ^(*) / Chemical resistance		ISO 10545-18 ASTM C488	Come indicato dal produttore / As indicated by manufacturer	LA-HA Resistente/Resistant
Resistenza al gelo / Frost resistance		ISO 10545-12 ASTM C1926	Requisito non previsto/No provision Come indicato dal produttore / As indicated by manufacturer	Resistente/Resistant
Resistenza allo scivolio / Slip resistance		DIN 51130 BSR-TORTUS ANSI A326.3	- - - BCOF ≥ 0,42 (incl. file zeppe)	R10 (incl. zeppe) p > 0,45
Reazione al fuoco / Fire reaction		EN 13823 EN 6220-1	CPR (UE) 305/2011, 2000/447/CE UNI EN 13501-1	Classe/Class A1 (wall) Classe/Class A ₁ (floor)
Diffusione di fiamma / Flame spread		ASTM E84	-	Classe/Class A
Spontaneità / Spontaneous ignition		ANSI A 137.3	Come indicato dal produttore / As indicated by manufacturer	VA Variabile moderata / Moderate variable
Fire without condign ^(*) / Minimum supported joint		BSRT - BSCT (material) BSRT - BSCT (assembly)	- -	3mm 3mm (incl. support)

(*) Stivo diviso: indicazione del Cielo di Prova Nazionale. La larghezza dello stivo deve comunque essere decisa dalla Direzione Lavori.
/ The width of great joint must be established by the Institution supervisor, unless great width are regulated by national laying standards.
(*) Ad esclusione dell'acido fluoridrico e derivati / Excluding hydrofluoric acid and its derivatives.

124 — 125

Concreto



	Alberghi Hotels		Locali pubblici Public spaces
	Abitazioni Housing		Aeroporti Airports
	Bar - Ristoranti Bar - Restaurants		Centri commerciali Malls
	Negozi Shops		Stazioni Train stations

Impieghi L2 / Uses



	Vialelli Walkways		Parcheggi Parking areas
	Parchi pubblici - giardini Public parks - gardens		Terrazze Terraces
	Camminamenti piscina Pool decks		Zone industriali Industrial areas
	Stabilimenti balneari Beach resorts		Area urbane Urban areas

LEA CERAMICHE
Via Camozzo, 21
41043 Fiorano Modenese
Modena (MO)

T +39 0536 837811
E info@leaceramiche.it
leaceramiche.com

Partnergroup
Industria Ceramica S.p.A.

MILANO
Showroom Lea Ceramiche
Via Durini, 3
20123 Milano
T +39 02 76014066
E showroom_milano@leaceramiche.it

PARIGI
Lea Lea Ceramiche
Rue Therese, 20 -
Sue des Moulins, 1
1 rue Armandissemont
(Métro Pyramides)
75001 Paris
T +33 143 44316844

USA
Lea North America, LLC
800 Clanton Road, Suite 111
Chickadee, NC 28517
T +1 704 822 4300
E info@leasusa.com
www.leasusa.com

Coordination:
Group Marketing &
Communications -
Partnergroup

Art direction
Choice-Studio with
Partnergroup -
Marketing &
Communications

Concept and design
Choice-Studio

Photo
MJP

Styling
Cora Vahvynkai

Thanks to
Anipico
Federico Morotti -
Ilat Design
Plox
Kartell
Living Diver
MDF
Obice
Vetere
Zucchetti

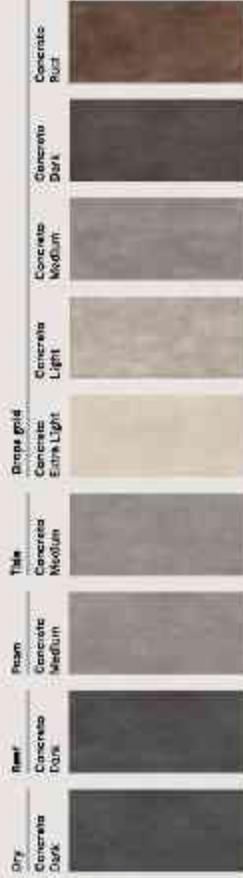
Studio Fabio Novembre

⑥ Slimtech Concrete overview

Colori / Colors



Varianti / Variations



Formati / Sizes (m)



Varianti/Variations



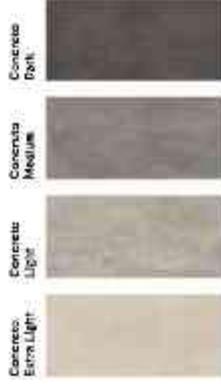
Materiale/materiale
Dress porcelainizzato
Laminato grescelato
Speculare/Inchiodato: 5mm



Lea Ceramiche

⑥ Concrete and Zoom overview

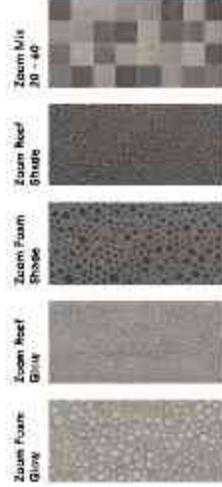
Colori / Colors



Varianti / Variations



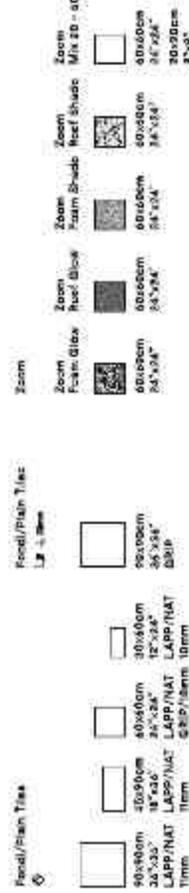
Zoom



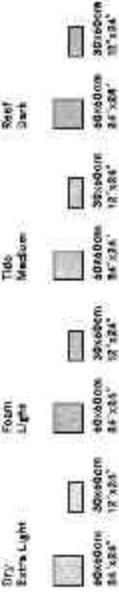
Mosaici / Mosaics



Formati / Sizes (m)



Varianti/Variations



Materiale/materiale
Dress porcelainizzato
Speculare/Inchiodato: 5mm/20mm

Noni/Noi: 20x60



30x30cm
12"x12"

Cubi Mix, Lappo
Mosaico 3x
Mosaico 3x
Mosaico 3x



leaceramiche.com



3-TECH PROJECT